

Safety Data Sheet
according to HPR, Schedule 1

Date of issue 08/31/2025

Version number 1

Revision: 08/21/2025

1 Identification

· **Product identifier**

· **Trade name: 1-EP70-B**

· **Other means of identification**

· **Application of the substance / the mixture** Adhesives

· **Details of the supplier of the safety data sheet**

· **Manufacturer/Supplier:**

Hottinger Brüel & Kjaer GmbH

Im Tiefen See 45

D-64293 Darmstadt

Germany

Tel: +49 6151 803 0

E-Mail: info@hbkworld.com

<https://www.hbkworld.com>

· **Information department:**

Tel. +49(0)6131 19240

E-Mail support-esa@hbkworld.com

· **Emergency telephone number:**

Canada:

+1 800 332 1414 (Alberta, NW Territories);

+1 866 454 1212 (Saskatchewan);

+1 403 944 1414 (Calgary, outside Alberta, VOIP users)

Poison and Drug Information Services

Foothills Medical Centre

1403 29th Street N.W.

T2N 2T9 Calgary

National Capital Poison Center, U.S.A.:

1-800-222-1222

3201 New Mexico Ave Ste 310

20016 Washington, DC

USA

CHEMTREC: +1 703-741-5970 (24h emergency call).

Outside continental USA please call CHEMTREC at +1-703-527-3887 (R-calls are accepted).

2 Hazard identification

· **Classification of the substance or mixture**



GHS05 Corrosion

Eye damage/irritation – Category 1 H318 Causes serious eye damage.



GHS07

Skin Irritation - Category 2

H315 Causes skin irritation.

Sensitization - skin – Category 1

H317 May cause an allergic skin reaction.

(Contd. on page 2)

Safety Data Sheet

according to HPR, Schedule 1

Date of issue 08/31/2025

Version number 1

Revision: 08/21/2025

Trade name: 1-EP70-B

(Contd. of page 1)

- **Label elements**

- **GHS label elements**

The product is classified and labeled according to the Globally Harmonized System (GHS).

- **Hazard pictograms**



GHS05 GHS07

- **Signal word** Danger

- **Hazard-determining components of labeling:**

reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight ≤ 700)

1,4-bis(2,3-epoxypropoxy)butane

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol

- **Hazard statements**

H315 Causes skin irritation.

H318 Causes serious eye damage.

H317 May cause an allergic skin reaction.

- **Precautionary statements**

P261 Avoid breathing dust/fume/gas/mist/vapours/spray.

P273 Avoid release to the environment.

P280 Wear protective gloves / eye protection / face protection.

P302+P352 IF ON SKIN: Wash with plenty of water.

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P332+P313 If skin irritation occurs: Get medical advice/attention.

- **Additional information:**

Please refer to additional labeling elements in Section 15 of this Safety Data Sheet, if applicable.

3 Composition/Information on ingredients

- **Chemical characterization: Mixtures**

- **Description:**

Mixture: consisting of the following components.

Mixture of the substances listed below including additives not requiring identification.

- **Dangerous components:**

CAS: 25068-38-6 RTECS: KC 2450000	reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight ≤ 700)	45 - 100% w/w *
CAS: 2425-79-8 RTECS: EJ 5100000	1,4-bis(2,3-epoxypropoxy)butane	10 - 30% w/w *
CAS: 9003-36-5 RTECS: LP4875000	Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	10 - 30% w/w *

* Actual concentration ranges are withheld as a trade secret.

CA
(Contd. on page 3)

Safety Data Sheet

according to HPR, Schedule 1

Date of issue 08/31/2025

Version number 1

Revision: 08/21/2025

Trade name: 1-EP70-B

(Contd. of page 2)

4 First-aid measures

- **Description of first aid measures**
- **General information:**
Personal protection for the First Aider.
Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.
- **After inhalation:**
Supply fresh air and to be sure call for a doctor.
In case of unconsciousness place patient stably in side position for transportation.
- **After skin contact:**
Immediately wash with water and soap and rinse thoroughly.
If skin irritation continues, consult a doctor.
- **After eye contact:**
Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.
Remove contact lenses if possible.
- **After swallowing:**
Rinse out mouth and then drink plenty of water.
Avoid vomiting.
- **Most important symptoms and effects, both acute and delayed**
No further relevant information available.
- **Indication of any immediate medical attention and special treatment needed**
No further relevant information available.

5 Fire-fighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:**
Use fire fighting measures that suit the environment.
Alcohol-resistant foam, extinguishing powder or carbon dioxide. Fight larger fire with water spray.
- **For safety reasons unsuitable extinguishing agents:** Water with full jet
- **Special hazards arising from the substance or mixture**
Inhalation of combustion gases may cause serious health hazards.
During incomplete combustion carbon monoxide can be formed.
- **Advice for firefighters**
- **Protective equipment:** Wear self-contained respiratory protective device.
- **Additional information** Remove goods in stock from incendiary zone, if possible.

6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**
The usual precautionary measures should be adhered to general rules for handling chemicals.
- **For non-emergency personnel** Avoid contact with the product.
- **For emergency responders** Put on suitable personal protective equipment.
- **Environmental precautions:**
Do not allow to enter drainage system, ground/soil and water bodies.
Inform respective authorities in case of seepage into water course or sewage system.
Dilute with plenty of water.
- **Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Dispose of the collected material according to regulations.

(Contd. on page 4)

-CA

Safety Data Sheet

according to HPR, Schedule 1

Date of issue 08/31/2025

Version number 1

Revision: 08/21/2025

Trade name: 1-EP70-B

(Contd. of page 3)

Ensure adequate ventilation.

- **Reference to other sections**

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

7 Handling and storage

- **Precautions for safe handling**

Ensure good ventilation/exhaustion at the workplace.

Prevent formation of aerosols.

- **Information about protection against explosions and fires:** No special measures required.

- **Handling:**

Do not eat, drink, smoke or sniff while working.

Avoid contact with the eyes and skin.

Wash hands before breaks and at the end of work.

- **Conditions for safe storage, including any incompatibilities**

- **Storage:**

- **Requirements to be met by storerooms and receptacles:**

Keep container tightly closed and store upright to prevent any spill of product.

- **Information about storage in one common storage facility:** Not required.

- **Further information about storage conditions:** Keep receptacle tightly sealed.

- **Specific end use(s)** No further relevant information available.

8 Exposure controls/ Personal protection

- **Control parameters**

- **Components with limit values that require monitoring at the workplace:**

The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.

- **Additional information:** The lists that were valid during the creation were used as basis.

- **Exposure controls**

- **Personal protective equipment:**

- **General protective and hygienic measures:**

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing.

Wash hands before breaks and at the end of work.

Avoid contact with the eyes and skin.

Wash contaminated clothing before re-use.

- **Breathing equipment:**

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.

- **Protection of hands:**



Protective gloves

Only use chemical-protective gloves with CE-labeling of category III.

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

(Contd. on page 5)

Safety Data Sheet

according to HPR, Schedule 1

Date of issue 08/31/2025

Version number 1

Revision: 08/21/2025

Trade name: 1-EP70-B

(Contd. of page 4)

Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

- **Material of gloves**

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

Butyl rubber, BR

Nitrile rubber, NBR

- **Penetration time of glove material**

The exact break trough time has to be found out by the manufacturer of the protective gloves and has to be observed.

- **Eye protection:**



Safety goggles according to EN 166.



Face protection

- **Body protection:**



Protective work clothing

9 Physical and chemical properties

- **Information on basic physical and chemical properties**

- **General Information**

- **Physical state**

Liquid

- **Color:**

Yellowish

- **Odor:**

Recognizable

- **Odor threshold:**

Not determined.

- **Melting point/Melting range:**

Undetermined.

- **Boiling point/Boiling range:**

> 260 °C

- **Flammability:**

Not applicable.

- **Explosion limits:**

- **Lower:**

Not determined.

- **Upper:**

Not determined.

- **Flash point:**

112 °C

- **Auto igniting:**

> 400 °C

- **Decomposition temperature:**

Not determined.

- **SADT**

- **pH-value:**

Not determined.

- **Viscosity:**

- **Kinematic:**

Not determined.

(Contd. on page 6)

CA

Safety Data Sheet

according to HPR, Schedule 1

Date of issue 08/31/2025

Version number 1

Revision: 08/21/2025

Trade name: 1-EP70-B

(Contd. of page 5)

- **Dynamic:** Not determined.
- **Solubility in / Miscibility with**
- **Water:** Slightly soluble.
- **Segregation coefficient (n-octanol/water):** Not determined.
- **Vapor pressure at 20 °C:** 82 hPa
- **Density at 20 °C:** 0.54 - 2.475 g/cm³
- **Relative density** Not determined.
- **Vapor density** Not determined.
- **Particle characteristics** No further details.

- **Other information**
- **Appearance:**
- **Form:** Fluid
- **Important information on protection of health and environment, and on safety.**
- **Ignition temperature:** Product is not selfigniting.
- **Danger of explosion:** Product does not present an explosion hazard.
- **VOC EU**
- **Solids content:** 0.0 %
- **Change in condition**
- **Evaporation rate** Not determined.

10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability**
- **Thermal decomposition / conditions to be avoided:**
No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid** No further relevant information available.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:**
None in case of intended use and storage in compliance with instructions.

11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**

- **LD/LC50 values that are relevant for classification:**

ATE (Acute Toxicity Estimate)

Dermal	LD50	> 8,600 - 21,500 mg/kg (Rat)
Inhalative	LC50	44 - 110 mg/l/4h

25068-38-6 reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight ≤ 700)

Oral	LD50	> 2,000 mg/kg (Rat) (OECD 420)
		19,800 mg/kg (Rabbit)
Dermal	LD50	> 23,000 mg/kg (Rabbit)

(Contd. on page 7)

CA

Safety Data Sheet

according to HPR, Schedule 1

Date of issue 08/31/2025

Version number 1

Revision: 08/21/2025

Trade name: 1-EP70-B

(Contd. of page 6)

2425-79-8 1,4-bis(2,3-epoxypropoxy)butane

Oral LD50 1,118 mg/kg (Rat) (OECD 401)

Dermal LD50 > 2,150 mg/kg (Rat) (OECD 402)

9003-36-5 Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol

Oral LD50 > 5,000 mg/kg (Rat) (OECD 401)

Dermal LD50 > 2,000 mg/kg (Rat) (OECD 402)

- **Primary irritant effect:**
- **on the skin:** Irritant to skin and mucous membranes.
- **on the eye:** Irritating effect.
- **Sensitization:** Sensitization possible through skin contact.
- **Additional toxicological information:**
The product shows the following dangers according to internally approved calculation methods for preparations:
Irritant

· **Carcinogenic categories**· **IARC (International Agency for Research on Cancer)**

None of the ingredients is listed.

· **NTP (National Toxicology Program)**

None of the ingredients is listed.

12 Ecological information· **Toxicity**· **Aquatic toxicity:****25068-38-6 reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight ≤ 700)**

EC50 (static) 2.7 mg/l/48h (Daphnia magna) (EPA-660/3-75-009)

LC50 220 mg/l/96h (Algae)

1.75 mg/l/96h (Oncorhynchus mykiss) (OECD 203)

2425-79-8 1,4-bis(2,3-epoxypropoxy)butane

EC50 75 mg/l/24h (Daphnia magna) (OECD 202)

LC50 24 mg/l/96h (Danio rerio) (OECD 203)

9003-36-5 Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol

EC50 (static) > 1,000 mg/l/48h (Daphnia magna) (OECD 202)

LC50 > 1,000 mg/l/96h (Oncorhynchus mykiss) (OECD 203)

- **Persistence and degradability** No further relevant information available.
- **Other information:** There are no data available about the preparation.
- **Bioaccumulative potential** No further relevant information available.
- **Mobility in soil** No further relevant information available.
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **Other adverse effects** No further relevant information available.

(Contd. on page 8)

CA

Safety Data Sheet

according to HPR, Schedule 1

Date of issue 08/31/2025

Version number 1

Revision: 08/21/2025

Trade name: 1-EP70-B

(Contd. of page 7)

- **Additional ecological information:**

- **General notes:**

Water hazard class 2 (Self-assessment): hazardous for water (german regulation)

Do not allow product to reach ground water, water course or sewage system.

Danger to drinking water if even small quantities leak into the ground.

Also poisonous for fish and plankton in water bodies.

Toxic for aquatic organisms

13 Disposal considerations

- **Waste treatment methods**

- **Recommendation:**

Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

- **Uncleaned packagings:**

- **Recommendation:**

Dispose of packaging according to regulations on the disposal of packagings.

Non contaminated packagings can be used for recycling.

Packagings that cannot be cleansed are to be disposed of in the same manner as the product.

- **Recommended cleansing agent:** Water, if necessary with cleansing agents.

14 Transport information

- **UN-Number**

- **DOT/TDG, ADR, IMDG, IATA**

UN3082

- **UN proper shipping name**

- **DOT/TDG**

Environmentally hazardous substance, liquid, n.o.s.
(EPOXY RESIN, EPOXY RESIN)

- **ADR**

3082 Environmentally hazardous substance, liquid,
n.o.s. (EPOXY RESIN, EPOXY RESIN)

- **IMDG**

ENVIRONMENTALLY HAZARDOUS SUBSTANCE,
LIQUID, N.O.S. (EPOXY RESIN, EPOXY RESIN),
MARINE POLLUTANT

- **IATA**

ENVIRONMENTALLY HAZARDOUS SUBSTANCE,
LIQUID, N.O.S. (EPOXY RESIN, EPOXY RESIN)

- **Transport hazard class(es)**

- **DOT/TDG (Transport dangerous goods):**



- **Class**

9 Miscellaneous dangerous substances and articles
No hazardous good

(Contd. on page 9)

-CA

Safety Data Sheet

according to HPR, Schedule 1

Date of issue 08/31/2025

Version number 1

Revision: 08/21/2025

Trade name: 1-EP70-B

(Contd. of page 8)

· Label	9
· ADR	
· Class	9 (M6) Miscellaneous dangerous substances and articles
· Label	9
· IMDG	
· Class	9 Miscellaneous dangerous substances and articles
· Label	9
· IATA	
· Class	9 Miscellaneous dangerous substances and articles Not Restricted
· Label	9
· Packing group	
· DOT/TDG, ADR, IMDG, IATA	III
· Environmental hazards:	Product contains environmentally hazardous substances: EPOXY RESIN
· Marine pollutant:	Yes (DOT) Symbol (fish and tree)
· Special marking (ADR):	Symbol (fish and tree)
· Special marking (IATA):	Symbol (fish and tree)
· Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code	Not applicable.
· Transport/Additional information:	
· DOT/TDG	
· Quantity limitations	On passenger aircraft/rail: No limit On cargo aircraft only: No limit
· Remarks:	Special marking with the symbol (fish and tree).
· ADR	
· Excepted quantities (EQ)	Code: E1 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml

(Contd. on page 10)

-CA

Safety Data Sheet

according to HPR, Schedule 1

Date of issue 08/31/2025

Version number 1

Revision: 08/21/2025

Trade name: 1-EP70-B

(Contd. of page 9)

· IMDG	
· Limited quantities (LQ)	5L
· Excepted quantities (EQ)	Code: E1 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml
· Special precautions for user	Warning: Miscellaneous dangerous substances and articles
· Hazard identification number (Kemler code):	90
· EMS Number:	F-A,S-F
· Stowage Category	A
· UN "Model Regulation":	UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (EPOXY RESIN, EPOXY RESIN), 9, III

15 Regulatory information

- **Safety, health and environmental regulations/legislation specific for the substance or mixture**
No further relevant information available.
- **Sara**

- **Section 355 (extremely hazardous substances):**

None of the ingredient is listed.

- **Section 313 (Specific toxic chemical listings):**

None of the ingredients is listed.

- **TSCA (Toxic Substances Control Act):**

All components have the value ACTIVE.

- **Canadian substance listings:**

- **Canadian Domestic Substances List (DSL)**

All ingredients are listed.

- **Canadian Non-Domestic Substances List (NDSL)**

None of the ingredients is listed.

- **Canadian Ingredient Disclosure list (limit 0.1%)**

None of the ingredients is listed.

- **Canadian Ingredient Disclosure list (limit 1%)**

None of the ingredients is listed.

- **Per- and polyfluoroalkyl substances (PFAS)**

None of the ingredients is listed.

- **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

(Contd. on page 11)

CA

Safety Data Sheet

according to HPR, Schedule 1

Date of issue 08/31/2025

Version number 1

Revision: 08/21/2025

Trade name: 1-EP70-B

(Contd. of page 10)

· Department issuing SDS:

*This Safety Data Sheet has been drawn up in cooperation with:
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· Kit-Components:**· Date of preparation 08/31/2025****· Abbreviations and acronyms:***IMDG: International Maritime Code for Dangerous Goods**DOT: US Department of Transportation**IATA: International Air Transport Association**EINECS: European Inventory of Existing Commercial Chemical Substances**ELINCS: European List of Notified Chemical Substances**CAS: Chemical Abstracts Service (division of the American Chemical Society)**LC50: Lethal concentration, 50 percent**LD50: Lethal dose, 50 percent**PBT: Persistent, Bioaccumulative and Toxic**vPvB: very Persistent and very Bioaccumulative***· * Data compared to the previous version altered.**

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